To End Users, Channel Partners, Manufacturing Representatives, Yaskawa Field Sales and Associates:

After over 15 years of success, the following GL120 Series PLC modules and accessories will be

discontinued effective June 20, 2011:

- DDSCR-120CPU14200 (CPU10 Program memory: 8KW)
- DDSCR-120CPU34100 (CPU20 Program memory: 16KW)
- DDSCR-120CPU34110 (CPU21 Program memory: 16KW)
- DDSCR-130CPU54100 (CPU30 Program memory: 32KW)
- DDSCR-130CPU54110 (CPU35 Program memory: 40KW)
- JAMSC-120MMB1010 (MC10 One-axis motion Analog)
- JAMSC-120MMB10400 (MC20 Four-axes motion Analog)
- JAMSC-120MMB20200 (MC15 Two-axes motion Pulse train)
- DISCT-TB120 (Teaching Pendant)
- DISCT-TB120E (Teaching Pendant)
- FMSGL-983 (MEMOSOFT for PC-98)
- FMSGL-DV3 (MEMOSOFT for DOS/V)
- FMSGL-AT3 (MEMOSOFT for PC-AT)
- FMSGL-WDC (MEMOWIN for Windows Japanese)
- FMSGL-WDCE (MEMOWIN for Windows English)
- JAMSC-120CRD13100 (Remote I/O driver)
- JAMSC-120CRD13110 (Remote I/O drive for 2000,1000 I/O)
- JAMSC-120CRD21100 (Distributed I/O driver)
- JAMSC-120CRR13100 (Remote I/O receiver)
- JAMSC-120NAH93500 (Electric/Optical converter H-PCF)
- JAMSC-120NAH93510 (E/O converter quartz)
- JAMSC-120NAH93520 (E/O converter H-PCF, Redundant)
- JAMSC-120NAH93530 (E/O converter quartz, Redundant)
- JAMSC-120NDN31100 (YENET-1600 master module)
- JAMSC-120NDN31110 (YENET-1600D DEVICENET module)
- JAMSC-120NET12100 (ETHERNET module)
- JAMSC-120NFB23100 (PC Link module)
- JAMSC-120NMN31000 (M-NET module)
- JAMSC-120NOM26100 (MEMOBUS RS-232×2port)
- JAMSC-120NOM27100 (MEMOBUS RS422×2port)
- JAMSC-120XCA39300 (MEMOBUS PLUS Hub module)
- DISCT-J2500,V (Star coupler H-PCF)
- DISCT-J2500S,V (Star coupler quartz)
- JAMSC-FL120CP01 (FL120 CPU board)
- JAMSC-FL120IO01 (FL120 I/O board)
- JAMSC-FL130CP01 (FL130 CPU board)
- JAMSC-FL130IO01 (FL130 I/O board)

The GL120 series I/O modules, power supply modules, mount bases, expander modules, and CP215 receiver module will continue to be produced because these can be utilized with other Yaskawa CP and MP series machine controllers.

The GL120 Series PLC obsolescence is due to limited availability of internal components. The obsolete status means that customers will be supported with sales of new product while supplies last, however list prices and multipliers will increase to offset the increased costs. Product repair will be available in as short as 1 day turnaround with a product exchange plan. The normal 800-YASKAWA (927-5292) tech support, warranty and repair exchange support will be available for 10 years after the obsolescence while components are available to support these services.

New applications once suited for the GL120 Series PLC should be approached with the MP2000 Series Machine Controller. The upgrade path for the GL120 Series PLC will be the MP2000 Machine Controller utilizing a 215IF remote I/O network to control the existing GL120 series I/O modules. The transition manual (FA43009) can be used as a reference when converting GL120 Series PLC to the MP2000 Machine Controller.

Key Events and Dates

- GL120 Series PLC marketing documents (catalogs and flyers) are discontinued immediately.
- GL120 Series PLC stock returns must be made before February 28, 2011 (Stock returns will not be accepted after February 28, 2011)
- GL120 Series PLC products **must be ordered by June 1, 2011**.
- Effective March 1, 2011 list prices on remaining inventory will increase a projected 25% and multipliers will increase to after market rates
- Orders placed after March 1, 2011 must have scheduled shipments no longer than 90 days from the date of order
- Orders for new GL120 Series PLC products after June 20, 2011 will only be accepted while supplies last
- Repair exchange support will be available until June 2021 or while components are available to support these services

- Regional Motion Engineers and Application Engineers are available by phone or face-to-face for technical assistance or contact your local Sales Representative
- Technical manuals are available here. Click Documents, under Online Information, for GL120/130

If you require assistance converting from the GL120 Series PLC to the new MP2000 Series Machine Controller product family contact your local Sales Representative.

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